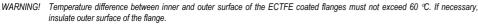
Thank you for choosing a NIVELCO instrument We are sure that you will be satisfied with it throughout its use!

1. APPLICATION

The NIVOSWITCH vibrating forks are for detection of level and flow of liquids. Using them as high or low fail safe switch overfilling of tanks and dry run of pumps can be prevented.

2. TECHNICAL DATA

MODEL			R-400	R-500			
Wetted parts			St.st. 1.4571 (X 6 CrNiMoTi 17122) or ECTFE (Halar®) coated st.st.				
Process connection			According to the order code				
Housing material			Aluminium: Powder paint coated	Plastic: PBT fibre-glass reinforced, flame-retardant (DuPont®)			
Temperature ranges		Medium	-40 °C to +130 °C PP flange: -20 °C to +90 °C ECTFE coated st.st. flange: -40 °C to +120 °C, for Derating see diagrams				
		Ambient	-30 °C to +70 °C				
Maximum pressure			40 bar (with PP flange 6 bar) See 2.4 Derating Diagrams				
Probe length			69 to 3000 mm				
Minimum medium density			≥ 0.7 kg/dm³				
Maximum medium viscosity			≤ 10000 mm²/s (cSt)				
Response time	Getting immersed		≤ 0.5 sec				
	Getting free		≤1 sec See 2.4 Response Time Diagram				
Operation mode indicator			Bi-colour LED				
Operation mode selection			Switch for selection of HIGH or LOW fail safe mode				
Output			1 or 2 SP Relay 1: 250 V AC, 8 A, AC 1	2 SPDT relays 1 Relay 2: 250 V AC, 6A, AC 1			
Electric connections			M 20 x 1.5 cable gland; Ø 6 to 12 mm cables (0.75 to 2.5 mm² wire cross section)				
Supply voltage			20 255 V AC and 20 60 V DC				
Consumption			AC: 1.2 17 VA; DC: < 3 W				
Electrical protection			Class I.				
Ingress protection			IP 67 (NEMA 6)				
Weight			1.3 kg + 1.2 kg/m	0.95 kg + 1.2 kg/m			



NIVOSWITCH Vibrating fork level switches Series: R-400 / R-500

USER'S MANUAL





Manufacturer

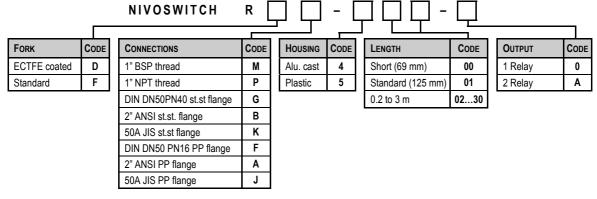
NIVELCO Process Control Co. H-1043 Budapest, Dugonics u. 11. Phone: (36-1) 369-7575 ◆ Fax: (36-1) 369-8585

e-mail: sales@nivelco.com • www.nivelco.com

2.1 ACCESSORIES

- User's manual
- Warranty Card
- Declaration of conformity
- Sealing 2 mm thick made of KLINGER OILIT (for 1" BSP process connection only)
- Plug-in type, 3-pole terminal block (2 pcs for standard and 3 pcs for models with 2 relay)
- Cable gland M 20 x 1.5 (2 pcs)

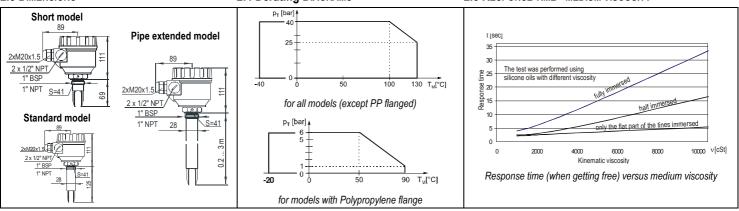
2.2 ORDER CODE



2.3 DIMENSIONS

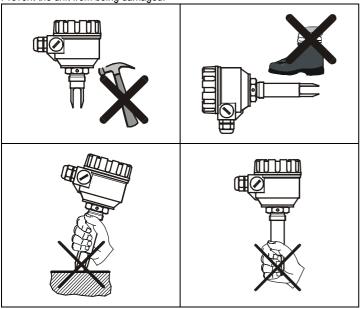
2.4 Derating DIAGRAMS

2.5 RESPONSE TIME - MEDIUM VISCOSITY



3. INSTALLATION

Prevent the unit from being damaged!



For positioning the fork-tines, use the marking on the hexagonal neck.



- Use a TEFLON (PTFE) tape to aid the positioning of the fork-tine.
 - If the fork-tine position is irrelevant, use the sealing ring provided

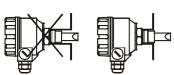
Do not use housing, to screw the unit into the process connection. Do it by means of the sw = 41 mm hexagonal neck.

After screwing tight the device, the housing can be rotated by hand (max. 300°), to adjust the cable outlets to the required position.

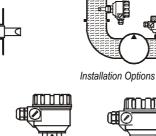
In applications to liquids with

- low viscosity (without risk of material remaining on the fork-tines) any of the mounting shown beside is possible,
- high viscosity (due to risk of material remaining on the fork-tines) only vertical (top) mounting can be suggested.

In applications with side mounting vertical positioning of the tines is recommended.



Mounting threaded versions





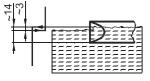


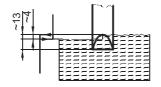


Critical distances (x_{min}= 5 mm)

Mounting in pipe fork-tines must be parallel to the direction of flow

SWITCHING POINT, SWITCH DIFFERENTIAL





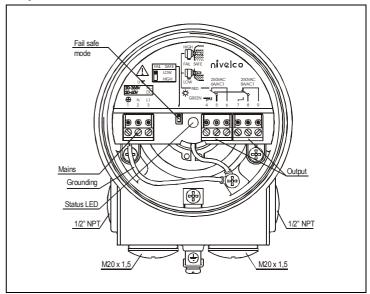
(Values are for water at 25 °C)

Switching point as well as the switch differential slightly depends on liquid density and mounting position.

4. ELECTRICAL CONNECTIONS

Use 6 ... 12 mm outer diameter cables, and tighten cable glands as well as housing cover after installation, to ensure an IP 67 sealing.

Use outside or inside grounding screw terminal for grounding the unit. Common cables must not be used for AC and DC voltage, as well as for low and mains



5. ADJUSTMENT

J. ADJUSTIMENT											
Power		Switch pos.	Operation mode								
supply	Fork		Fail safe	Status LED	Output						
Yes			HIGH	RED	4 5 6 7 8 9	De- energised					
	Immersed		LOW	GREEN	4 5 6 7 8 9	Energised					
			HIGH	GREEN	4 5 6 7 8 9	Energised					
	Free		LOW	RED	4 5 6 7 8 9	De- energised					
No	Free or immersed	HIGH or LOW		NOT LIT	4 5 6 7 8 9	De- energised					

6. MAINTENANCE

The NIVOSWITCH does not require maintenance on a regular basis. In some instances, however, the vibrating section may need to be cleaned from the deposited material. This must be carried out carefully.

7. STORAGE CONDITIONS

Ambient temperature: -25 to +60 °C Relative humidity: max. 98%

8. WARRANTY

All NIVELCO products are warranted to be free from defects according to the Warranty Sheet, within two (2) years from the date of purchase.

> rfm4000a0600h_03 Mav. 2004