

SELF-ACTUATING PRESSURE REDUCING REGULATORS TYPE ZSN1**APPLICATION AREA:**

Regulators ZSN1 are used to control preset pressure in process installations connected to regulator valve outlet. Regulators are applied in heating systems, in industrial processes with cold and hot water, steam, air and non-flammable gases. Using with other media subject to consulting with manufacturer.

DESIGN:

Regulator comprises three, temporary fastened main units: valve (01), actuator (02) and adjuster (03). Regulator valve single-ported with balanced plug. Flanged connections of valve body with valve face as per PN-EN 1092-1:2006 and PN-EN 1092-2:1999 for PN10; 16; 25; 40 PN-EN 1759-1:2005 for CL150; CL300.

Diaphragm actuator (diaphragm effective area 80 cm²), with clamped housing, or diaphragm actuator (diaphragm effective area 160 cm²), with bolted housing. Control pressure value adjuster with combination of three pre-tensioned springs, fixed coaxially with valve and actuator.

**VARIANTS:**

By valve leakage class:

- below 0,01% K_{VS} (class IV as per PN-EN 60534-4) - hard seat,
- bubble (class VI as per PN-EN 60534-4) - soft seat - PTFE or VMQ (ECOSIL).

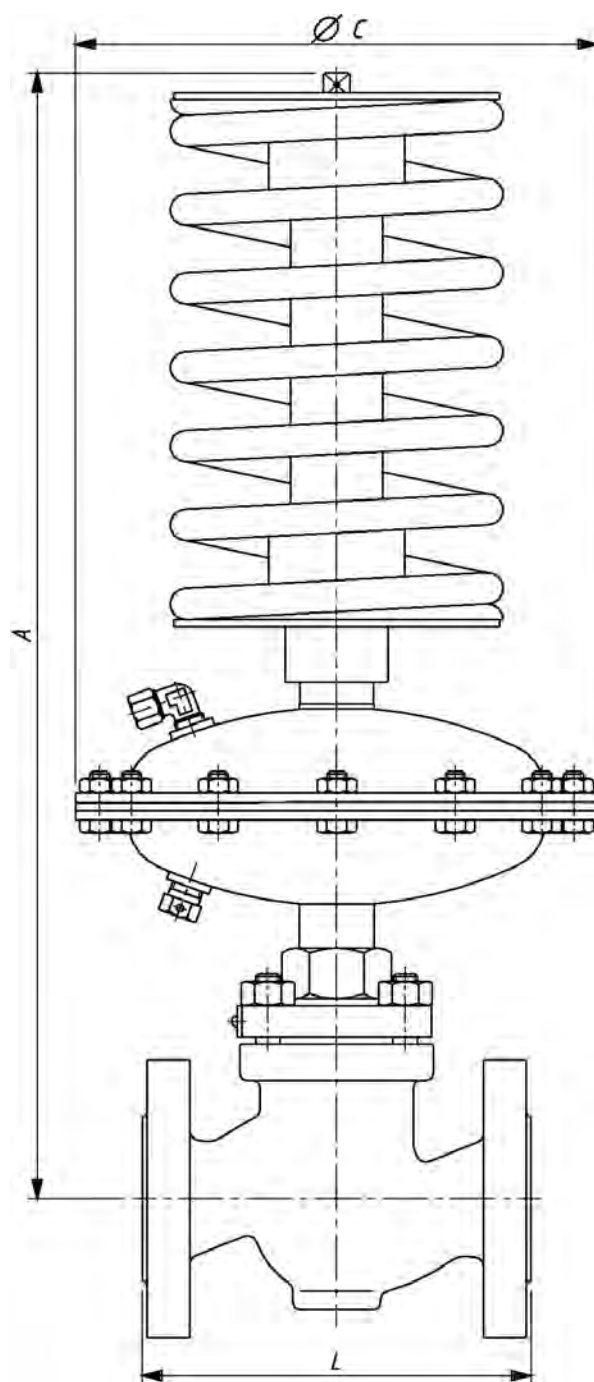
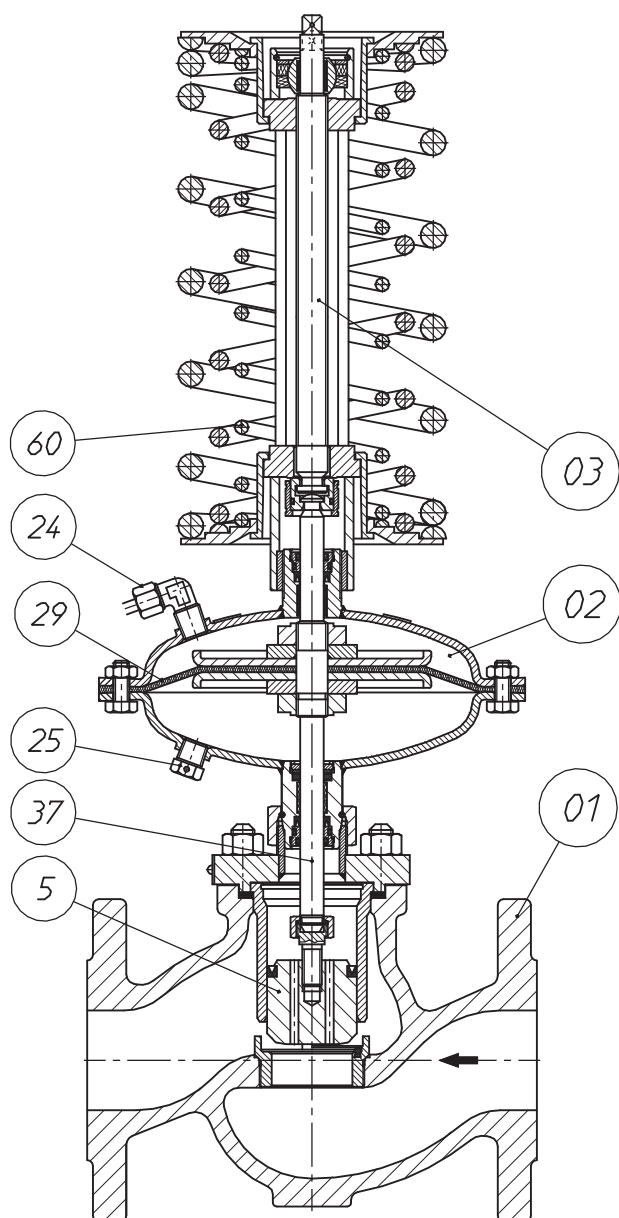
By corrosion-proofness of actuator components:

- standard (ZSN 1.1) - carbon steel with protection coatings,
- special (ZSN 1.2) - stainless steel.

OPERATING PRINCIPLE:

Regulator valve is open when no supply. Controlled pressure is fed via impulse duct through connection (24) onto diaphragm (29) of actuator (02). Second actuator chamber is connected to atmosphere via deaeration plug (25). Increase in control pressure above preset value, set by tensioning of spring unit (60) in adjuster (03), causes deflection of diaphragm, movement of actuator stem (37) and closure of valve plug (5) until controlled pressure reaches preset value on adjuster.

Controlled pressure impulse collection point is to be situated downstream regulator valve outlet.



DIMENSIONS AND WEIGHTS

DN	A	L	Valve weight (01)
	[mm]		[kg]
15	470	130	4,0
20		150	5,1
25		160	5,6
32	485	180	8,5
40	490	200	10,6
50	495	230	14
65	605	290	23
80		310	29
100	615	350	44

Spring range [kPa]	C [mm]	Diaphragm effective area [cm²]	Weight		
			Actuator (02)	Adjuster (03)	
				DN 15...50	DN 65...100
40...160	215	160	4,4	3,2	3,6
100...400				5,6	7,1
200...800	150	80	2,4	6,8	8,5
280...1120					

TECHNICAL SPECIFICATIONS

DN		15	20	25	32	40	50	65	80	100
K _{VS} ¹⁾ [m³/h]	full flow	3,2	5	8	12,5	20	32	50	80	125
	reduced flow	1	1,6	2,5	5	8	12,5	20	32	50
		1,6	2,5	3,2						
		2,5	3,2	5						
Stroke [mm]		6			8			12		14
Noise coefficient Z		0,65	0,6	0,55		0,45	0,4		0,35	
Control characteristics		proportional								
Spring range [kPa] ²⁾		40...160; 100...400; 200...800; 280...1120								
Maximum pressure in actuator chamber [bar]		20								
Allowed pressure drop in valve [bar]		12						10		
Valve nominal pressure		valve body in grey iron						PN 16		
		valve body in spheroidal iron						PN 16; PN 25; PN 40		
		valve body in carbon steel and stainless steel						PN 16; PN 25; PN 40		
Maximum medium temperature [°C]		water						200		
		steam								
		gases						80		

¹⁾ other flow ratios K_{vs} subject to order specification.

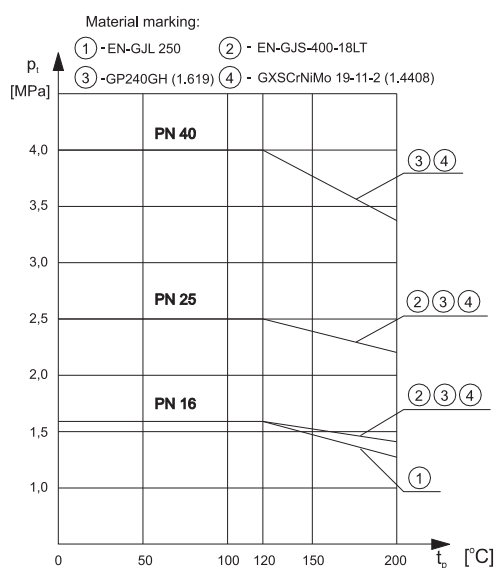
²⁾ other ranges subject to order specification.

MATERIALS as per PN

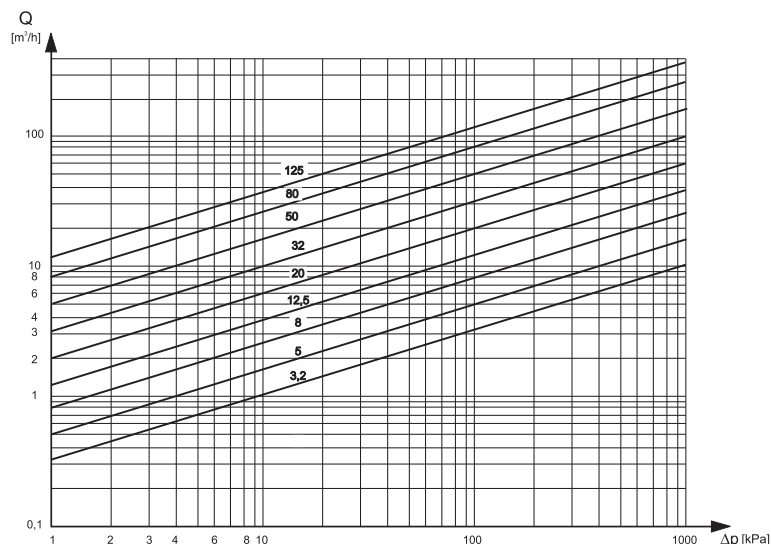
Regulator	ZSN 1.1	ZSN 1.2
VALVE (01)		
Body	grey iron EN-GJL-250 spheroidal iron EN-GJS-400-18LT carbon steel GP240GH (1.0619) stainless steel GX5CrNiMo 19-11-2 (1.4408)	
Plug and seat	X6CrNiMoTi 17-12-2 (1.4571)	
Guide sleeve		
Packing	EPDM ³⁾	
ACTUATOR (02)		
Housing	carbon steel S235JRG2C (1.0122)	stainless steel X6CrNiTi 18-10 (1.4541)
Stem	X17CrNi 16-2 (1.4057)	
Diaphragm	EPDM + polyester fabric ³⁾	
Packing	EPDM ³⁾	
Adjuster (03)		
Adjuster components	carbon steel C45 (1.0503)	
Springs	Spring steel 60Si7	

³⁾ other materials, subject to medium type.

NOMINAL PRESSURE, WORKING TEMPERATURE AND WORKING PRESSURE



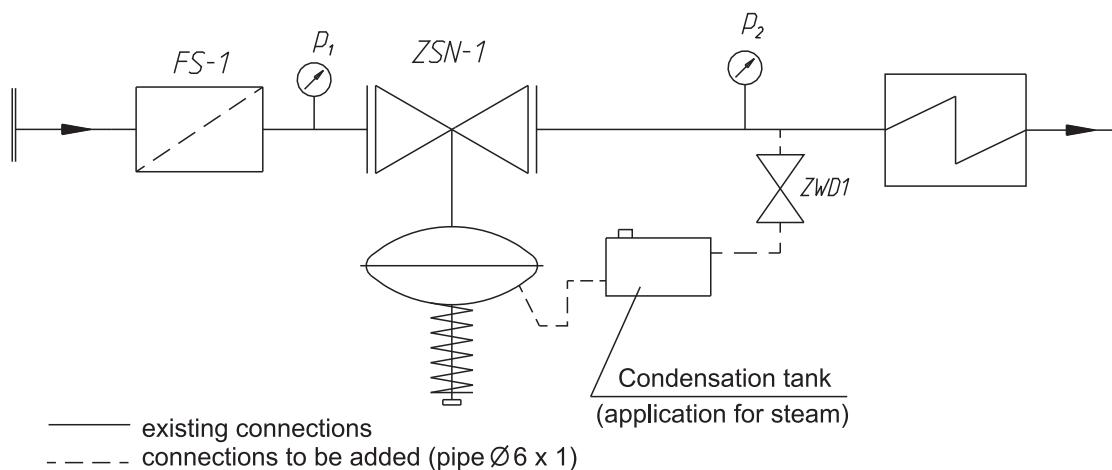
FLOW DIAGRAM FOR WATER



INSTALLATION

Regulator is to be installed on horizontal pipeline. Medium flow direction is to conform to arrow on body. At medium temperature lower than 130°C regulator position is optional, at higher temperatures it is recommended to install regulator with adjuster unit (03) down. To ensure reliable operation of regulator apply strainer FS1 upstream, and needle valve ZWD 1 at impulse supply. When using regulators for steam applications condensation tank is required.

EXAMPLE OF APPLICATION



ACCESSORIES

Delivered:

- nut and cutting ring for impulse tube,

Optional (ordered separately):

- strainer FS1,
- straight tube connection Ø 6×1,
- elbow tube connection Ø 6×1,
- connection stub NPT 1/4"
- impulse tube Ø 6×1,
- adjustment wrench,
- condensation tank,
- needle valve ZWD 1.

ORDERING

In your order specify type and marking, ZSN 1.1 or ZSN 1.2, DN nominal diameter, flow ratio K_{vs} , body material, spring range, tightness type (only orders for tight execution).

Example of order:

ZSN 1.2 - DN 40; PN 25; Kvs 20; spheroidal iron; 100...400 kPa; tight.